SAFETY DATA SHEET



Produced Water (Sour)

Section 1. Identification

GHS product identifier	: Produced Water (Sour)
Product code	: Not available.
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses o	f the substance or mixture and uses advised against
Product use	: Use in oil and gas field drilling and production operations
Area of application	: Industrial applications.
Supplier's details	: Hunt Oil Company 1900 North Akard, Dallas, TX 75201-2300 www.huntoil.com Telephone: 214-978-8000
Emergency telephone number (with hours of operation)	: CHEMTREC: 800-424-9300 (24/7)

Section 2. Hazards identification

OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	: Not classified.
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
Prevention	: P261 - Avoid breathing vapor.
Response	 P340 - Remove person to fresh air and keep comfortable for breathing. P312 - Call a POISON CENTER or physician if you feel unwell.
Storage	: Not applicable.
Disposal	 P273 - Avoid release to the environment. P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: May release hydrogen sulfide a poisonous gas that can accumulate in confined spaces.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

- : Not available.

Ingredient name	Other names	%	CAS number
water	-	≥90	7732-18-5
hydrogen sulfide		≤0.1	7783-06-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	 Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effe	cts
Eye contact	: No known significant effects or critical hazards.
Inhalation	: May contain or release hydrogen sulfide gas. Repeated or prolonged exposure to the substance can produce nervous system damage. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	<u>)toms</u>
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

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Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nta	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
water hydrogen sulfide	None. ACGIH TLV (United States, 3/2018). TWA: 1 ppm 8 hours. STEL: 5 ppm 15 minutes. OSHA PEL Z2 (United States, 2/2013). CEIL: 20 ppm AMP: 50 ppm 10 minutes. NIOSH REL (United States, 10/2016). CEIL: 10 ppm 10 minutes. CEIL: 15 mg/m ³ 10 minutes.

Appropriate engineering controls		Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls		Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measu	<u>ires</u>	
Hygiene measures		Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection		Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection		Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
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Section 8. Exposure controls/personal protection

Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: If operating conditions cause high gas concentrations to be produced or any recommended or statutory exposure limit is exceeded, use an airfed respirator or self-contained breathing apparatus.

Section 9. Physical and chemical properties

Appearance	
Physical state	: Liquid.
Color	: Clear./ Light brown.
Odor	: Petroleum./ Rotten eggs.
Odor threshold	: Not available.
рН	: 6 to 9
Melting point	: Not available.
Boiling point	: 95°C (203°F)
Flash point	: Closed cup: 130 to 146°C (266 to 294.8°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not applicable.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.064 to 1.106
Density	: Not available.
Solubility	: Easily soluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
SADT	: Not available.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

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Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result		Species	Dose	Exposure
hydrogen sulfide	LC50 Inhalation	n Gas.	Rat	444 ppm	4 hours
rritation/Corrosion					
Not available.					
<u>Sensitization</u>					
Not available.					
<u>Mutagenicity</u>					
Conclusion/Summary	: Not available.				
Carcinogenicity					
Conclusion/Summary	: Not available.				
Reproductive toxicity					
Conclusion/Summary	: Not available.				
<u>Teratogenicity</u>					
Conclusion/Summary	: Not available.				
<u>Specific target organ toxici</u>	<u>ty (single exposu</u>	ire)			
Name	Category	Route of exposure	Targ	et organs	Transient target organ effects
hydrogen sulfide	Category 3 Category 3	Absorption Inhalation	-		Narcotic effects Respiratory tract irritation
Specific target organ toxici	ty (repeated expo	<u>osure)</u>	·		
Not available.					

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Section 11. Toxicological information

Not available.

Information on the likely routes of exposure	:	Routes of entry anticipated: Inhalation.
Potential acute health effects	2	
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	May contain or release hydrogen sulfide gas. Repeated or prolonged exposure to the substance can produce nervous system damage. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.
Skin contact	1	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: May contain or release hydrogen sulfide gas. Repeated or prolonged exposure to the substance can produce nervous system damage. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.
Potential chronic health eff	ects
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	
Mutagementy	: No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.No known significant effects or critical hazards.
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Numerical measures of toxicity Acute toxicity estimates

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	(vapors)	Inhalation (dusts and mists) (mg/ I)
hydrogen sulfide	N/A	N/A	444	0.7	N/A

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
hydrogen sulfide	Acute EC50 62 µg/l Fresh water	Crustaceans - Gammarus pseudolimnaeus	2 days
	Acute LC50 2 µg/l Fresh water	Fish - Coregonus clupeaformis - Yolk-sac fry	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
water	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
water	-1.38	-	low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Additional information

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL and the IBC Code

Section 15. Regulatory information

J.S. Federal regulations	: TSCA 5(a)2 final significant new use rules: mercury
	TSCA 6 proposed risk management: lead powder
	TSCA 8(a) CDR Exempt/Partial exemption: Not determined
	United States inventory (TSCA 8b): All components are listed or exempted.
	Clean Water Act (CWA) 307: toluene; benzene; ethylbenzene; mercury; selenium; arsenic; silver; lead powder; chromium; Cadmium (Non-pyrophoric)
	Clean Water Act (CWA) 311: toluene; xylene; benzene; hydrogen sulfide; ethylbenzene
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed
DEA List I Chemicals (Precursor Chemicals)	: Not listed
DEA List II Chemicals (Essential Chemicals)	: Not listed
SARA 302/304	
Composition/information of	on ingredients

Section 15. Regulatory information

			SARA 302 TPQ		SARA 304 RQ	
Name	%	EHS	(lbs)	(gallons)	(lbs)	(gallons)
hydrogen sulfide	≤0.1	Yes.	500	-	100	-

SARA 304 RQ

: Not available.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

Name	%	Classification
hydrogen sulfide	≤0.1	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas ACUTE TOXICITY (inhalation) - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements		7439-97-6 7439-92-1	<0.1 <0.03
Supplier notification	: Not applicable.		

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts

None of the components are listed.None of the components are listed.

- New York
- New Jersey
- None of the components are listed.
 None of the components are listed.
- Pennsylvania
- : None of the components are listed.

California Prop. 65

▲ WARNING: This product can expose you to chemicals including Benzene, Lead and Cadmium, which are known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Ethylbenzene and Arsenic, which are known to the State of California to cause cancer, and Toluene and Mercury and mercury compounds, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Toluene	-	Yes.
Benzene	Yes.	Yes.
Ethylbenzene	Yes.	-
Mercury and mercury compounds	-	-
Arsenic	Yes.	-
Lead	Yes.	Yes.
Cadmium	Yes.	Yes.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

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Section 15. Regulatory information

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

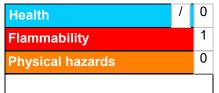
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Clas	sification		Justification		
Not classified.					
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Section 16. Other information

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Prepared by	: Sphera Solutions
Key to abbreviations	 ATE = Acute Toxicity Estimate AMP = Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations
References	: AMP- Acceptable Maximum Peak

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.